

I:ASSEMBLY 20/RES/862

# Example Loading/Unloading Plan

The loading or unloading plan should be prepared in a form such as shown below. Worked examples of this form are shown overleaf. A different form may be used provided it contains the essential information enclosed in the heavy line box.

LOADING/UNLOADING PLAN Version No 1		Date 96-03-24	Vessel <b>BARBICAN</b>				Voyage No. 044	
Load/Unload Port <b>BOCA GRANDE</b>	Cargo(es) <b>IRON ORE</b>	Assumed stowage factor of cargoes <b>FINES 1400/MT LUMP 1400/MT</b>	Ballast pumping rate <b>4.000 t/hr</b>	Dock water density <b>1.025</b>	Max draught available (HW) <b>17.88m</b>	Max air draught in berth <b>N/A</b>		
To/From Port <b>JAPAN F.O.</b>	Last cargo <b>IRON ORE &amp; COAL</b>	No. of loaders/dischargers <b>1</b>	Load discharge rate <b>4,500 t/hr</b>	Min draught available (LW) <b>9.42m</b>	Max sailing draught <b>17.88m</b>			
Tonnes	10	14,756	17,000	17,382	16,382	16,382	16,900	
Grade		FINES	LUMP	LUMP	LUMP	LUMP	FINES	
Totals:	Grade <b>FINES = 44,706</b> Tonnes	Grade <b>LUMP = 98,294</b> Tonnes	Grade.		Tonnes		Total <b>143,000</b> Tonnes	

Pour No.	Cargo		Ballast operations	Time required (hours)	Comments	Calculated values				Calculated values			Observed values		
	Hold No.	Tonnes				Draught		Maximum		Air draught	Draught mid	Trim	Draught		
						Fwd	Aft	BM*	SF*				Fwd	Aft	Mid
1	4	10,000	GO 1&3 UWT'S	2.22	Fines	9.99	10.77	73	49	10.38	0.78				
2	1	7,000	GO Upper Fore Peak PO 2hold	1.56	Fines Changeover 2hold	10.14	10.48	66	53	10.31	0.34				
3	9	8,000	GO 5UWT'S PO Aft Pack	1.78	Fines	9.42	12.15	63	59	10.79	2.73				
4	4	6,900	PO 1DB'S	1.53	Fines	10.12	12.50	80	43	11.31	2.38				
5	9	6,756	PO 5DB'S	1.50	Fines	9.56	13.74	80	45	11.66	4.18				
6	1	6,050	PO LOWER PP GO 2UWT'S	1.34	Fines	9.61	13.57	75	49	11.59	3.96				
					Change grade to Lump										
7	7	10,000	GO 6thold to 50%	2.22	Lump	18.94	14.38	-58	55	11.66	5.43				
8	5	10,000	PO 6thold	2.22	Lump	19.63	13.63	-67	49	11.63	4.00				
9	7	7,382	Educt 6thold	1.64	Lump Changeover 6thold	19.57	15.24	-64	47	12.41	5.67				
10	3	10,000	PO 2&3 DB'S	2.22	Lump	10.41	14.65	-49	38	12.53	4.24				
11	8	10,000	GO 4UWT'S	2.22	Lump	9.58	16.66	-50	43	13.12	7.08				
12	5	6,382	PO 4DB'S	1.42	Lump	10.28	16.24	58	37	13.26	5.96				
13	8	6,000	Educt as required	1.33	Lump	9.90	17.88	53	38	13.89	7.98				
14	2	8,000	Educt as required	1.78	Lump	12.51	16.68	-65	46	14.60	4.17				
15	6	9,000	Educt as required	2.00	Lump	13.14	17.80	42	-21	15.47	4.66				
16	2	6,000	Educt as required	1.33	Lump	15.06	16.98	33	-14	16.02	1.92				
17	6	7,382	Educt ballast lines	1.64	Lump	15.59	17.88	48	-30	16.74	2.29				
18	3	5,382	Shut down ballast	1.20	Lump	16.95	17.54	44	-27	17.02	0.59				
					Trim check										
19	8	1,000		0.22	Lump	16.44	17.72	49	-30	17.33	0.79				
20	2	1,766		0.39	Lump	17.51	17.51	46	-27	17.51	0.00				
			<b>DRAUGHT SURVEY</b>		<b>SEAGOING CONDITION</b>	17.51	17.51	62	-36	17.51	0.00				
		<b>TOTAL 143,000</b>													

NO DEVIATION FROM ABOVE PLAN WITHOUT PRIOR APPROVAL OF CHIEF MATE  
 Pours to numbered 1A, 1B, 2A, 2B, etc. when using two loaders.  
 Abbreviations: Pl= Pump In G=Gravitate In F=Full PO= Pump Out GO=Gravitate Out: MT=Empty  
 All entries within the box must be completed as far as possible. The entries outside the box are optional.

Signed Terminal *[Signature]*  
 Signed Ship *[Signature]*

\*Bending moments (BM) & shear forces (SF) are to be expressed as a %age of maximum permitted in-port values for intermediate stages, and of maximum permitted at-sea values for the final stage. Every step in the loading/unloading plan must remain within the allowable limits for hull girder shear forces, bending moments and tonnage per hold, where applicable. Loading/unloading operations may have to be paused to allow for ballasting/deballasting in order to keep actual values within limits.

WORKED EXAMPLES

I:ASSEMBLY 20/RES/862

A 20/Res 862

- 20 -

## Example Loading/Unloading Plan

The loading or unloading plan should be prepared in a form such as shown below. Worked examples of this form are shown overleaf. A different form may be used provided it contains the essential information enclosed in the heavy line box.

UNLOADING PLAN Version No 1		Date 96-05-15	Vessel BARBICAN				Voyage No 044	
Unload Port CHIBA	Cargoes IRON ORE	Assumed stowage factor of cargo(es) FINES 14.6 MT/MT LUMP 17.382 MT/MT	Ballast pumping rate 6.000 t/hr	Dock water density 1.025	Max draught available (HW) 17.35m	Max air draught in berth 60m		
From Port BOCA GRANDE	Last cargo IRON ORE & COAL	No. of loaders/dischargers 2	Loader discharge rate 1,250 t/hr per grab	Min draught available (LW) 7.59m	Max draught arrival draught 17m			

  

Tonnes	11	10	9	8	7	6	5	4	3	2	1
Grade			14,765	16,910	17,382	16,382	16,382	16,900	15,382	15,470	13,050
			FINES	LUMP	LUMP	LUMP	LUMP	FINES	LUMP	LUMP	FINES
Totals:	Grade: FINES = 44,706 Tonnes		Grade: LUMP 97,907 Tonnes			Grade: Tonnes		Total: 142,614 Tonnes			

  

Pour No.	Cargo		Ballast operations	Time required (hours)	Comments	Calculated values				Calculated values			Observed values		
	Hold No.	Tonnes				Draught		Maximum		Air draught	Draught mid	Trim	Draught		
						Fwd	Aft	BM*	SF*				Fwd	Aft	Mid
1A	2	15,470	G1 1&2 DB'S PI 2UWT'S	13.2	Lump 2&6 Holds MT	13.82	16.29	-72	48			2.47			
1B	6	16,382													
2A	5	10,000	G1 4DB'S PI 4UWT'S	8.0	Lump	13.44	14.54	71	56			1.10			
2B	8	10,000													
3A	3	9,000	G1 3DB'S	7.2	Lump	12.19	13.68	77	78			1.49			
3B	7	9,000													
4A	5	6,382	G1 5DB'S	5.5	Lump 5&8 Holds MT	12.67	15.22	68	38			2.55			
4B	8	6,910	PI 6 Hold to 0.5m ullage												
5A	3	6,382		6.7	Lump 3&7 Holds MT	11.05	13.94	-91	59			2.89			
5B	7	8,382													
Draught survey & change grade to Fines															
6A	1	6,000	PI 1&5 UWT'S	4.8	Fines	9.75	14.01	83	42			4.26			
6B	9	6,000													
7A	4	8,756		7.0	Fines	9.38	10.64	80	52			1.26			
7B	9	8,756													
8A	1	7,050	G1 & PI Lower Fore Peak	6.5	Fines	7.59	11.30	84	-82			3.71			
8B	4	8,144	PI Upper Fore Peak & 3UWT'S												
INSTRUCTIONS ① Please empty No. 6 hold and leave as clean as possible. This will then be used for ballast during stage 7.															
② Grab and bulldozer blades must not be allowed to strike the ship's structure. Please instruct drivers to take special care.															
③ Please note there are bilge and eductor plates in the after corners of each hold. Care required in these areas.															
④ All damage to be reported. Holds to be surveyed on cargo completion.															
SEAGOING CONDITION						7.59	11.30	84	-82			3.31			
TOTAL		142,614													

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